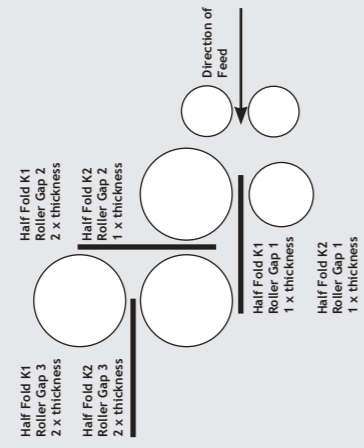


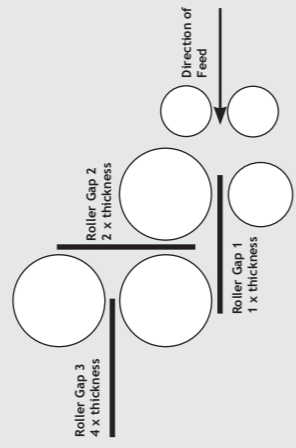
Important. Measure sheet thickness first using vernier calliper. Adjust roller gaps to suit the fold type using the RG3 RG2 RG1 setting below. Once you have the sheet thickness measurement you then multiply this by the fold type setting for your selected style of fold. For example: **Sheet thickness = 0.3 from vernier calliper** **Fold type = Letterfold** **(RG3 - 3 x thickness = 0.9)** **(RG2 - 1 x thickness = 0.3)** **(RG1 - 1 x thickness = 0.3)**

Please display this chart near your machine. To re-order please quote part number 170-002-01



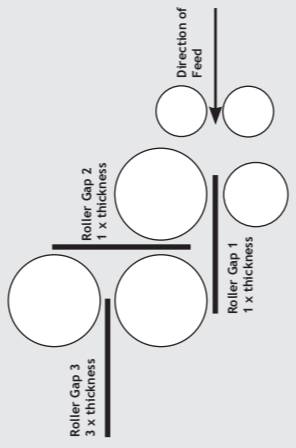
Half Fold
K1 K2

K1 = (RG3 - 2 x thickness) (RG2 - 2 x thickness) (RG1 - 1 x thickness) **(RG1 - 1 x thickness)**



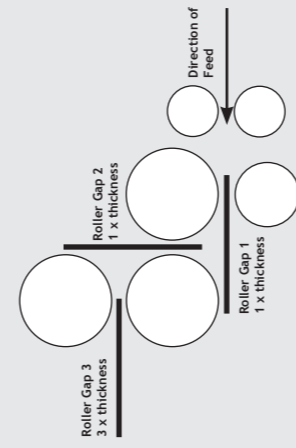
Double Parallel Fold

K2 = (RG3 - 2 x thickness) (RG2 - 1 x thickness) (RG1 - 1 x thickness) **(RG1 - 1 x thickness)**



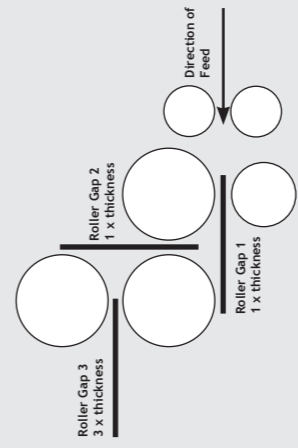
Engineering Fold

(RG3 - 4 x thickness) (RG2 - 2 x thickness) (RG1 - 1 x thickness) **(RG1 - 1 x thickness)**



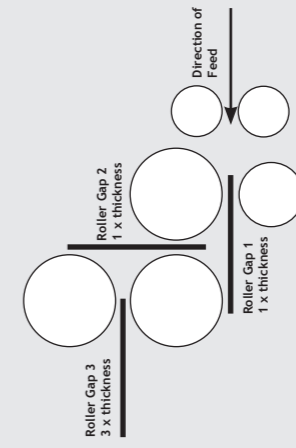
Gate Fold

(RG3 - 3 x thickness) (RG2 - 1 x thickness) (RG1 - 1 x thickness) **(RG1 - 1 x thickness)**



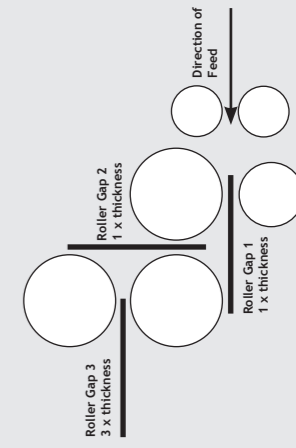
Closed Gate Fold

(RG3 - 3 x thickness) (RG2 - 1 x thickness) (RG1 - 1 x thickness) **(RG1 - 1 x thickness)**



Letter Fold

(RG3 - 3 x thickness) (RG2 - 1 x thickness) (RG1 - 1 x thickness) **(RG1 - 1 x thickness)**



Concertina Fold

(RG3 - 3 x thickness) (RG2 - 1 x thickness) (RG1 - 1 x thickness) **(RG1 - 1 x thickness)**